



Dart Aerospace Ltd.
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RB T101873
Job Sheet 193062



Part No: RB T101873

Job Qty: 1 pcs

Part Name: Ring Stake Tool



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/8/19

Job Tracking No:

Due Date: 4/19/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG RB T101873 Rev. 1 IPP Rev. A 18.09.06 New issue DP Verify DD

Ship Via:

*Born incorrect
rework - job 193062*

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	4/19/19	4/19/19	0.00	0.50	Small Fab - 1		MLC
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	1 pcs	4/19/19	4/19/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
130	Packaging 3-1 - Stock - B4B	1 pcs	4/19/19	4/19/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		

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Container No: S170709



Part: RB T101873

Job No: 193062

Serial No/Batch: S170709

Revision: 1

Inspector:

Exp Date:

Instructions:

Date: 04/09/19

DAS
40
9-89
APR 09 2019

					Packaging 3 - 8 - B4B					
					Packaging 3 - 9 - B4B					
					Packaging 3 - 10 - B4B	MLL				
					Packaging 3 - 11 - B4B					
					Packaging 3 - 12 - B4B					
					Packaging 3 - 13 - B4B					
					Packaging 3 - 14 - B4B					
					Packaging 3 - 15 - B4B					
					Packaging 3 - 16 - B4B					
					Packaging 3 - 17 - B4B					
					Packaging 3 - 18 - B4B					
					Packaging 3 - 19 - B4B					
					Packaging 3 - 20 - B4B					
					Packaging 3 - 21 - B4B					
					Packaging 3 - 22 - B4B					
					Packaging 3 - 23 - B4B					
					Packaging 3 - 24 - B4B					
					Packaging 3 - 25 - B4B					
					Packaging 3 - 26 - B4B					
					Packaging 3 - 27 - B4B					
					Packaging 3 - 28 - B4B					
					Packaging 3 - 29 - B4B					
					Packaging 3 - 30 - B4B					
					Packaging 3 - 31 - B4B					
					Packaging 3 - 32 - B4B					
					Packaging 3 - 33 - B4B					
					Packaging 3 - 34 - B4B					
					Packaging 3 - 35 - B4B					
					Packaging 3 - 36 - B4B					
					140 QC 21 - FG	1 pcs	4/19/19	0.00 0.00	QC 21 - FG - 21	DAG
									QC 21 - FG - 70	21 APR 09 2019
									QC 21 - SA - 53	9-55

Part Op 100 - Small Fab-9 (Small Fab) 1-Glue placard RB T101873-97 to RB T101873-95 foam as per DWG. 2-Glue foam to case Descriptions: and pack case as per DWG.

110 - QC5 (QC5- Inspect part completeness to step on W/O)

130 - Packaging3-2 (Identify as per dwg & Stock Location: _____) Identify and Stock

140 - QC21 (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
75935A23	Tape, 0.045 x 1 x 22 w/Adhesive	1.8300 ft (1.83 ea)	100-Small Fab - 1	5093339
APP-1470-E	Case	1 Ea (1 ea)	100-Small Fab - 1	10/R
APP-1470-E	Case	1 Ea (1 ea)	100-Small Fab - 1	5114739
RB T101873-93	Bottom Cushion use in case APP-1470-E	1 Ea (1 ea)	100-Small Fab - 1	5114737
RB T101873-95	Top Cushion use in case APP-1470-E	1 Ea (1 ea)	100-Small Fab - 1	5114738
RB T101873-97	Placard	1 pcs (1 ea)	100-Small Fab - 1	510489

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	75935A23	2	13	0
	APP-1470-E	2	8	0
	RB T101873-93	1	1	0
	RB T101873-95	1	1	0
	RB T101873-97	1	0	0

Part Specifications

Specifications could not be found.